

5/29/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM633V3002102-17

Job Sheet 178254



Part No: RBEM633V3002102-17

Job Qty: 12 ea

Part Name: Longitudinal Pad



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM633V3002102 Rev. 2 IPP Rev. A 18.05.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Machining-2		
110	Mori Seiki	12 pcs	7/9/18	7/9/18	0.00	3.00	MORI NV5000-2		
120	QC	12 pcs	7/9/18	7/9/18	0.00	0.00	QC2 Machining-4		
130	QC	12 pcs	7/9/18	7/9/18	0.00	0.00	QC8 Machining-4		
140	Packaging	12 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		
150	QC21-SA	12 Ea	7/9/18	7/9/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FC FOLIO REV: DWG REV: 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB0.750X3.000W	M Delrin Bar, White	3.6600 ft (.305 ea)	90-Start up Operation	5083348

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNB0.750X3.000W	4	0	0

Part Specifications

Specifications could not be found.

Plex 5/29/18 10:12 AM dart.logan.david



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Container No: S111372



Part: RBEM633V3002102-17

Job No: 178254

Serial No/Batch: S111372

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/19/18

178254

Page 1 of 1

Vern H/-08

Inf
18/09/19

Date:

Revised by
KJ

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

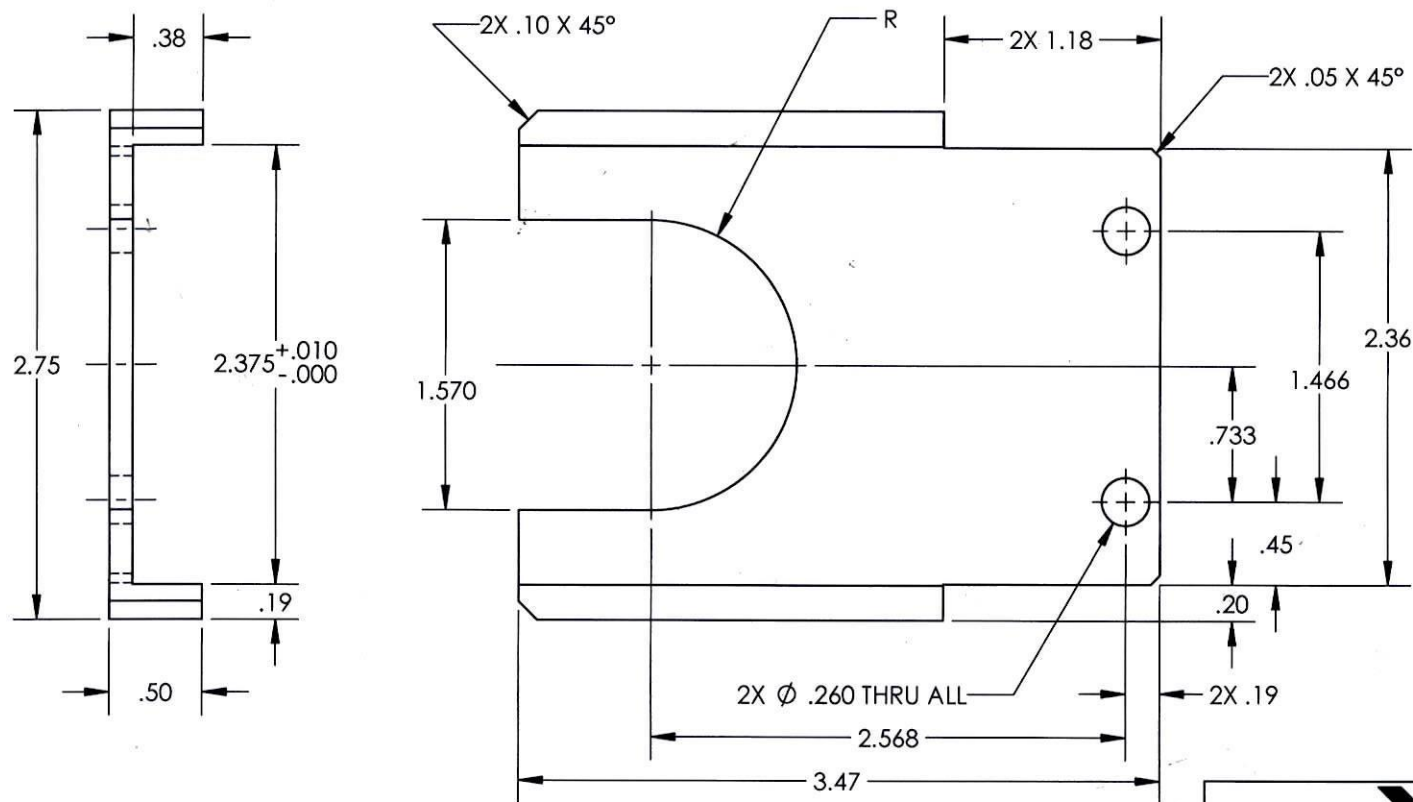
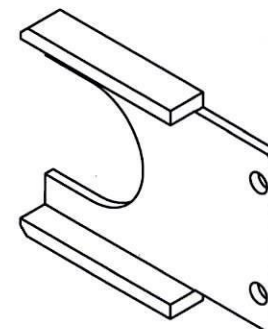
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



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NO. 178 254
20180712

(-17)

LONGITUDINAL PAD

DART AEROSPACE	
TITLE ELASTOMERIC BEARING BOLT EXCHANGE	
DWG NO. RBEM633V3002102-17	REV 2
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125/√
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL H175
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 4/6/2016 SHEET 10 OF 16